

Date: Thursday, 11/12/2008 9:53:40 AM  
 User: Melanie Fauteux

## Process Sheet

*mit*

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SQUARE CAP
Job Number : 44000-2	
Estimate Number : 13408	
P.O. Number :	Part Number : PB6743001223
This Issue : 11/12/2008 S.O. No. :	Drawing Number : B67-43001 P.18
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run : 42604	Material :
Written By :	Due Date : 18/12/2008 Qty: 14 Um: Each
Checked & Approved By : <i>mf 08-12-11</i>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.0072 sf(s)/Unit Total : 0.0725 sf(s)

6061-T6 .125 Sheet

batch:- *109058*

*HB 8-12-11*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: *B1*

Prog Rev: *B1*

*HB 8-12-11*

2-Deburr if necessary

*HB 8-12-11*

*08/12/16 (14)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*08/12/17 (14)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST439*

*08/12/17 (14)*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE CAP

Job Number: 44000

Part Number: PB6743001223

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/18 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 08-12-17*



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

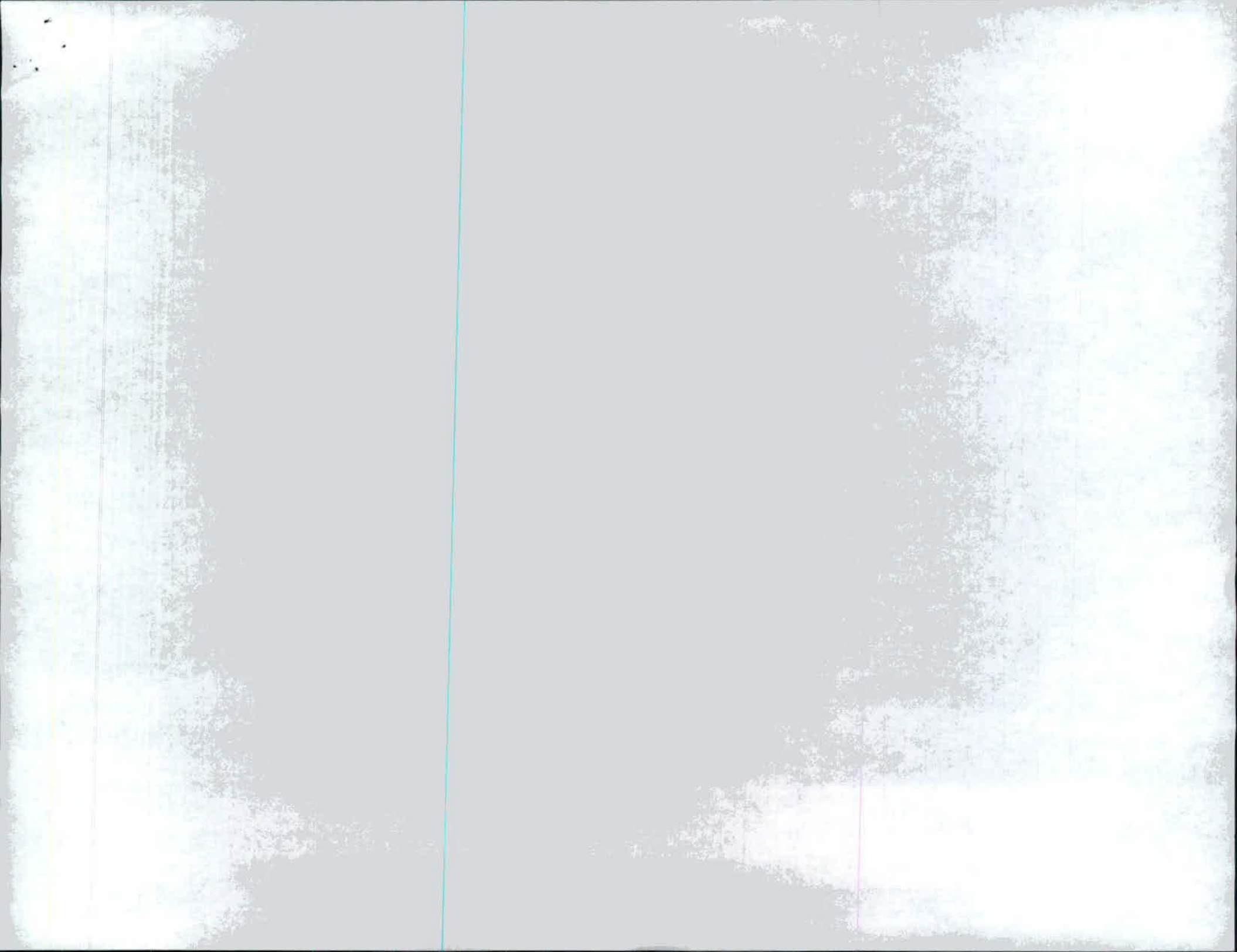
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

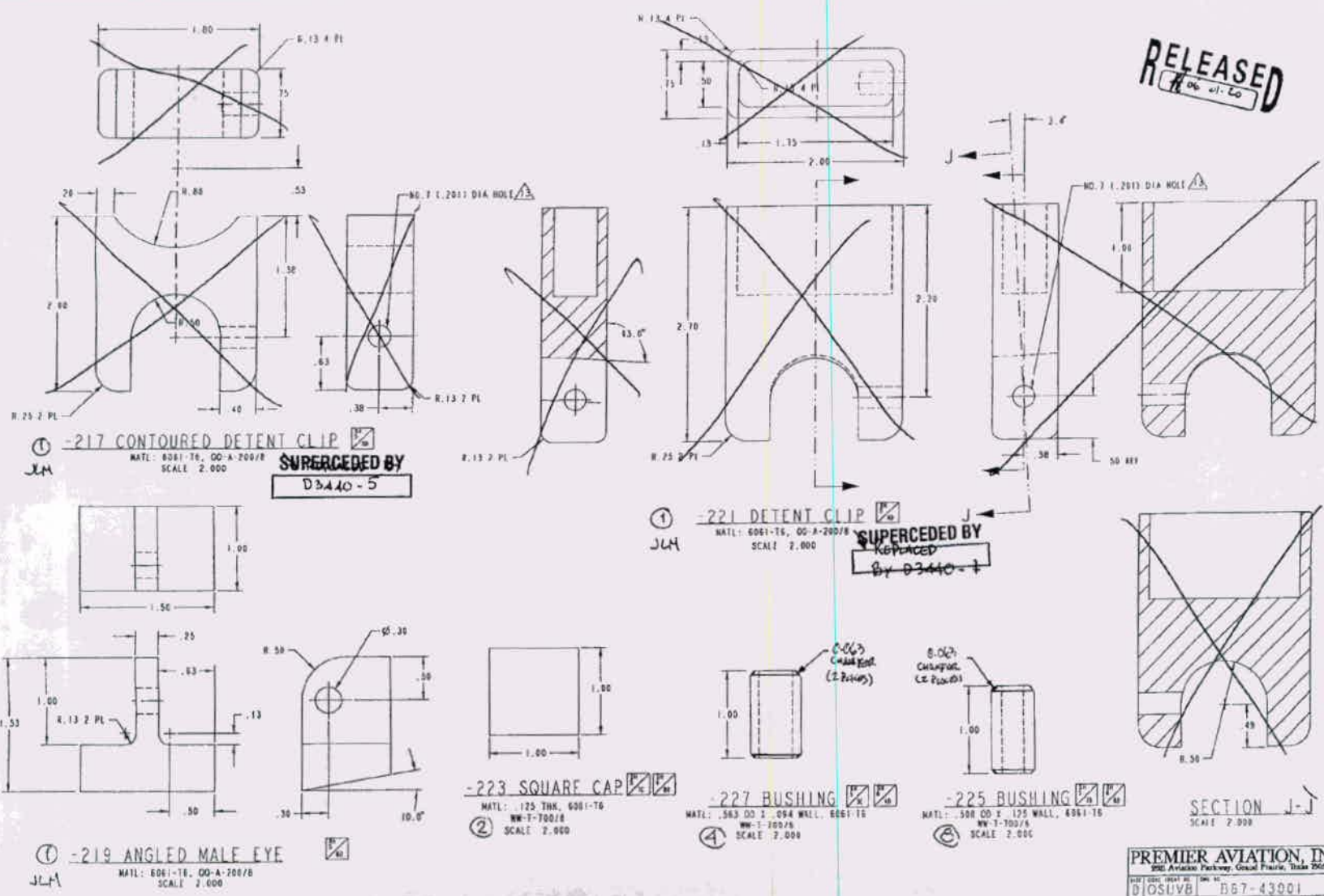
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries









SECTION J-J  
SCALE 2:000

<b>PREMIER AVIATION, INC.</b>			
2902 Aviation Parkway, Grand Prairie, Texas 75051			
ISS	DATE	ISSUED BY	DATE
0	OSU	VB	867-43001

ORIGINAL

14 44000

